



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5208-3
Job Sheet 168447



Part No: D5208-3

Job Qty: 30 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/5/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/5/17	12/5/17	0.00	0.00	Start Up Waterjet		SC 17/12/20
100	Waterjet	30 pcs	12/5/17	12/5/17	0.00	2.39	Waterjet1		SC 17/12/20
110	QC	30 pcs	12/5/17	12/5/17	0.00	0.00	QC2		SC 17/12/20
120	QC	30 pcs	12/5/17	12/5/17	0.00	0.00	QC8		A 17-12-20
130	Brake NC	30 pcs	12/5/17	12/5/17	0.02	0.50	Brake NC 1		SB
140	QC	30 pcs	12/5/17	12/5/17	0.00	0.00	QC5		SB 17-12-20
150	Packaging	30 pcs	12/5/17	12/5/17	0.00	0.00	Packaging3		SB
160	QC21-SA	30 Ea	12/5/17	12/5/17	0.00	0.00	QC21		DEC 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S24GA	2	154	0	0

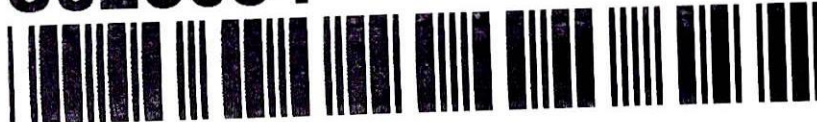
M138346

Part Specifications

Specifications could not be found.

Plex 12/20/17 11:33 AM dart.lacelle.linda

DART
AEROSPACE
S025634



Guide

PART NO: D5208 – 3
Revision:
Operation: Start up Operation
Change No:

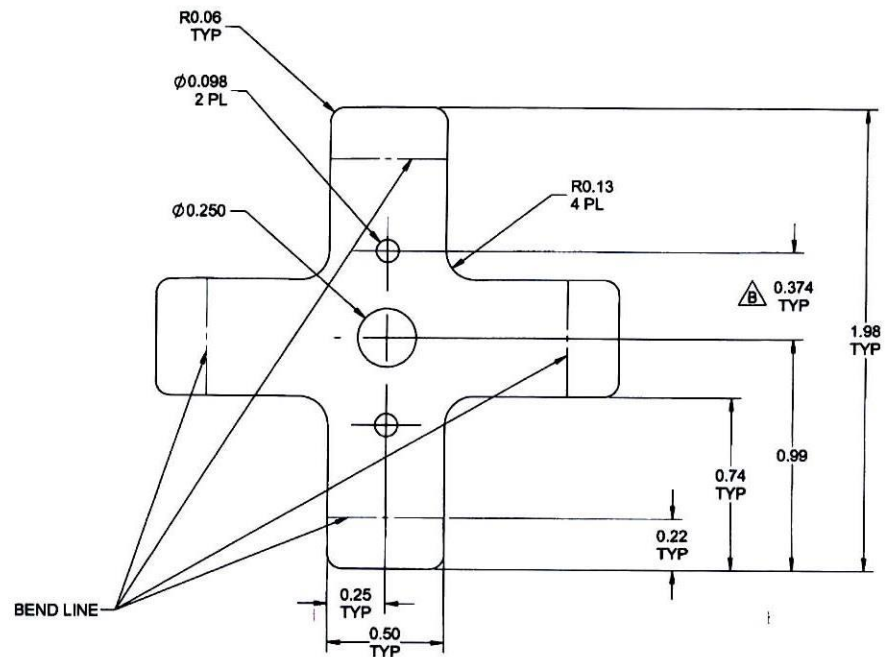
Dart Aerospace Ltd.

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Hawkesbury, ON K64 1K7
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TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/20/17

Job No: 168447

168447



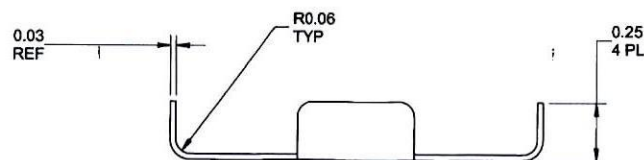
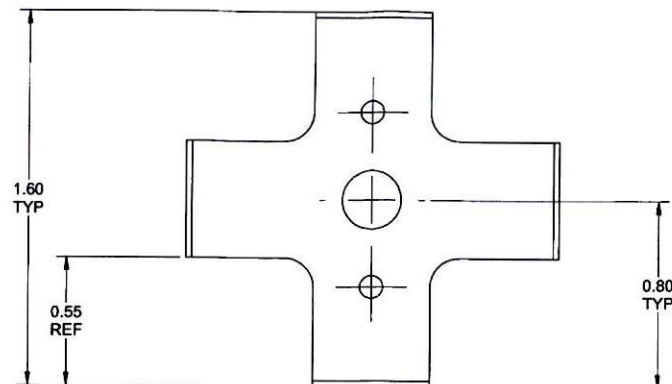
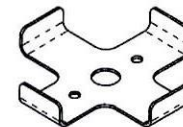
D5208-3F FLAT PATTERN

RELEASED
2015 JUN 22 A.P.

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 24 GAUGE
ANNEALED
PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

APPROVED	DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AK		
	CHECKED	VS	DRAWING NO. D5208	REV. B
	MFG. APPR.	JLM	SHEET 4 OF 4	
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	BLANKING PLATE	NTS
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D5208-3 GUIDE

RELEASED
2015 JUN 22 *AR*

NOTES:

- 1) MATERIAL: MAKE FROM D5208-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
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APPROVED	HS	TITLE	SCALE
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